Oxygen Generator Fiberboard Overpack Box (DOT31FP) Assembly and Closing Instructions

Supplied Parts:

Shipping Box

2 Foil Inserts

1. Place box on a flat surface or workspace.

2. Unfold box from flat into a rectangular shape. Position the box so the bottom is facing up.

3. Locate the horizontal fold lines in the insulation pack, then press along the fold lines. Fold the shorts sides of the inner lining into the box so the folded flaps are perpendicular to the outer body of the box.

4. Fold the long sides of the inner lining into the box so the folded flaps are perpendicular to the outer body of the box.

5. Fold the short sides of the fiberboard box, then fold the long sides, as in typical box closing steps.

6. Use pressure sensitive packing tape (minimum 2.7 mil thickness and 1.88"/48mm wide) in an "H" pattern to secure bottom of fiberboard box.

7. Turn the box over so the sealed bottom is resting on the workspace and the opening is facing up.

8. Place an insert into the box oriented per the labels on the side of the insert.

9. Place all items to be shipped inside the box. Items shipped **MUST** be in original OEM packaging. Once all items are placed in the box, fill remaining space in the box with dunnage if needed.

10. Place the remaining insert on top of the items in the box (or on top of dunnage if used). Ensure the insert is flush on the contents of the box to maintain integrity of the inner lining.

11. Fold the short sides of the inner lining into the box so the folded flaps are perpendicular to the outer body of the box.

12. Fold the long sides of the inner lining into the box so the folded flaps are perpendicular to the outer body of the box.

13. Fold the short sides of the fiberboard box, then fold the long sides, as in typical box closing steps.

14. Use pressure sensitive packing tape (minimum 2.7 mil thickness and 1.88"/48mm wide) in an "H" pattern to secure top of fiberboard box.

15. The box is now ready for shipment.